

# INDUSTRIAL PROCESSES

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<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>METAL PRODUCTION</b>		
<b>WORKSHEET</b>	<b>2-11</b>		
<b>SHEET</b>	<b>4 OF 11 FERROALLOYS - TIER 1b - CO<sub>2</sub> EMISSIONS</b>		
<b>STEP 4</b>			
A Amount of Ferroalloy Produced (t)	B Emission Factor  (t CO <sub>2</sub> /t ferroalloy produced)	C CO <sub>2</sub> Emitted  (t)	D CO <sub>2</sub> Emitted  (Gg)
		C = (A x B)	D = C/10 <sup>3</sup>



<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>METAL PRODUCTION</b>		
<b>WORKSHEET</b>	<b>2-11</b>		
<b>SHEET</b>	<b>5 OF 11 ALUMINIUM - TIER 1b - CO<sub>2</sub> EMISSIONS</b>		
<b>STEP 5</b>			
A Amount of Aluminium Produced (t)	B Emission Factor (t CO <sub>2</sub> /t aluminium produced)	C CO <sub>2</sub> Emitted (t)	D CO <sub>2</sub> Emitted (Gg)
		$C = (A \times B)$	$D = C/10^3$

<b>MODULE</b>	<b>INDUSTRIAL PROCESS</b>							
<b>SUBMODULE</b>	<b>METAL PRODUCTION</b>							
<b>WORKSHEET</b>	<b>2-11</b>							
<b>SHEET</b>	<b>6 OF 11 ALUMINIUM - TIER 1b - CF<sub>4</sub> EMISSIONS</b>							
<b>STEP 6</b>								
A Type of cell	B Amount of Aluminium Produced (tonnes)	C Equation Constant CF <sub>4</sub>	D Average Fraction of Pot Gas During Anode Effects	E Current Efficiency (fraction)	F Number of Anode Effects Per Day	G Anode Effect Duration (minutes)	H CF <sub>4</sub> Emitted (kg)	I CF <sub>4</sub> Emitted (Gg)
		1.698					$H = (B \times C \times D \times E \times F \times G)$	$I = H/10^6$

<b>MODULE</b>	<b>INDUSTRIAL PROCESS</b>							
<b>SUBMODULE</b>	<b>METAL PRODUCTION</b>							
<b>WORKSHEET</b>	<b>2-11</b>							
<b>SHEET</b>	<b>7 OF 11 ALUMINIUM - TIER 1b - C<sub>2</sub>F<sub>6</sub> EMISSIONS</b>							
<b>STEP 7</b>								
A Type of cell	B Amount of Aluminium Produced (tonnes)	C Equation Constant C <sub>2</sub> F <sub>6</sub>	D Average Fraction of Pot Gas During Anode Effects	E Current Efficiency (fraction)	F Number of Anode Effects per Day	G Anode Effect Duration (minutes)	H C <sub>2</sub> F <sub>6</sub> Emitted (kg)	I C <sub>2</sub> F <sub>6</sub> Emitted (Gg)
		0.1698					$H = (B \times C \times D \times E \times F \times G)$	$I = H/10^6$

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<b>MODULE</b>		<b>INDUSTRIAL PROCESSES</b>	
<b>SUBMODULE</b>		<b>METAL PRODUCTION</b>	
<b>WORKSHEET</b>		<b>2-11</b>	
<b>SHEET</b>		<b>8 OF 11 ALUMINIUM - TIER 1c - CF<sub>4</sub> EMISSIONS</b>	
<b>STEP 8</b>			
A Amount of Aluminium Produced (t)	B Emission Factor (kg CF <sub>4</sub> /t aluminium produced)	C CF <sub>4</sub> Emitted  (kg)	D CF <sub>4</sub> Emitted  (Gg)
		$C = (A \times B)$	$D = C/10^6$

<b>MODULE</b>		<b>INDUSTRIAL PROCESSES</b>	
<b>SUBMODULE</b>		<b>METAL PRODUCTION</b>	
<b>WORKSHEET</b>		<b>2-11</b>	
<b>SHEET</b>		<b>9 OF 11 ALUMINIUM - TIER 1c - C<sub>2</sub>F<sub>6</sub> EMISSIONS</b>	
<b>STEP 9</b>			
A Total CF <sub>4</sub> Emissions  (Gg)	B C <sub>2</sub> F <sub>6</sub> Emission Factor (C <sub>2</sub> F <sub>6</sub> /CF <sub>4</sub> )	C C <sub>2</sub> F <sub>6</sub> Emitted  (Gg)	
	0.1	$C = (A \times B)$	

<b>MODULE</b>		<b>INDUSTRIAL PROCESSES</b>	
<b>SUBMODULE</b>		<b>METAL PRODUCTION -</b>	
<b>WORKSHEET</b>		<b>2-11</b>	
<b>SHEET</b>		<b>10 OF 11 ALUMINIUM - NO<sub>x</sub>, CO, SO<sub>2</sub> EMISSIONS</b>	
<b>STEP 10</b>			
A Amount of Aluminium Produced (t)	B Emission Factor (kg gas/t aluminium produced)	C Pollutant Emitted  (kg)	D Pollutant Emitted  (Gg)
		$C = (A \times B)$	$D = C/10^6$
	NO <sub>x</sub>		NO <sub>x</sub>
	CO		CO
	SO <sub>2</sub>		SO <sub>2</sub>



<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>	
<b>SUBMODULE</b>	<b>METAL PRODUCTION</b>	
<b>WORKSHEET</b>	2-11	
<b>SHEET</b>	11 of 11 SF <sub>6</sub> USED IN ALUMINIUM AND MAGNESIUM FOUNDRIES - SF <sub>6</sub> EMISSIONS	
<b>STEP 11</b>		
A Consumption of SF <sub>6</sub> (t)	B SF <sub>6</sub> Emitted (t)	C SF <sub>6</sub> Emitted (Gg)
	B = A	C = B/10 <sup>3</sup>

# INDUSTRIAL PROCESSES

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>			
<b>SUBMODULE</b>	<b>PULP AND PAPER INDUSTRIES</b>			
<b>WORKSHEET</b>	<b>2-12</b>			
<b>SHEET</b>	<b>1 OF 2 NO<sub>x</sub>, NMVOC AND CO EMISSIONS</b>			
<b>STEP 1</b>				
Pulp Process Type	A Quantity of Air Dried Pulp Produced (t)	B Emission Factor (kg gas /t air dried pulp produced)	C Pollutant Emitted (kg)	D Pollutant Emitted (Gg)
			C = (A x B)	D = C/10 <sup>6</sup>
Kraft		NO <sub>x</sub>		NO <sub>x</sub>
Kraft		NMVOC		NMVOC
Kraft		CO		CO

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>			
<b>SUBMODULE</b>	<b>PULP AND PAPER INDUSTRIES</b>			
<b>WORKSHEET</b>	<b>2-12</b>			
<b>SHEET</b>	<b>2 OF 2 SO<sub>2</sub> EMISSIONS</b>			
<b>STEP 2</b>				
Pulp Process Type	A Quantity of Air Dried Pulp Produced (t)	B Emission Factor (kg SO <sub>2</sub> /t air dried pulp produced)	C SO <sub>2</sub> Emitted (kg)	D SO <sub>2</sub> Emitted (Gg)
			C = (A x B)	D = C/10 <sup>6</sup>
Kraft				
Acid Sulphite				
<b>Total (Gg):</b>				



MODULE		INDUSTRIAL PROCESSES		
SUBMODULE		FOOD AND DRINK		
WORKSHEET		2-13		
SHEET		1 OF 2 ALCOHOLIC BEVERAGE PRODUCTION - NMVOC EMISSIONS		
STEP 1				
Alcoholic Beverage Type	A Quantity of Alcoholic Beverage Produced (hl)	B Emission Factor (kg NMVOC/hL beverage produced)	C NMVOC Emitted (kg)	D NMVOC Emitted (Gg)
			$C = (A \times B)$	$D = C/10^6$
<b>Total (Gg):</b>				

MODULE		INDUSTRIAL PROCESSES		
SUBMODULE		FOOD AND DRINK		
WORKSHEET		2-13		
SHEET		2 OF 2 BREAD AND OTHER FOOD PRODUCTION - NMVOC EMISSIONS		
STEP 2				
Food Production Type	A Quantity of Food Produced (t)	B Emission Factor (kg NMVOC/t food processed)	C NMVOC Emitted (kg)	D NMVOC Emitted (Gg)
			$C = (A \times B)$	$D = C/10^6$
<b>Total (Gg):</b>				

# INDUSTRIAL PROCESSES

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>			
<b>SUBMODULE</b>	<b>PRODUCTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>			
<b>WORKSHEET</b>	<b>2-14</b>			
<b>SHEET</b>	<b>1 OF 2 BY-PRODUCTS - HFCs AND PFCs EMISSIONS</b>			
<b>STEP 1</b>				
Type of Halocarbon	A Quantity of Halocarbon Produced (t)	B Emission Factor (kg halocarbon by-product per tonne halocarbon produced)	C Halocarbon Emitted (kg)	D Halocarbon Emitted (Gg)
			$C = (A \times B)$	$D = C/10^6$

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>			
<b>SUBMODULE</b>	<b>PRODUCTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>			
<b>WORKSHEET</b>	<b>2-14</b>			
<b>SHEET</b>	<b>2 OF 2 FUGITIVE EMISSIONS - HFCs AND PFCs EMISSIONS</b>			
<b>STEP 2</b>				
Type of Halocarbon	A Quantity of Halocarbon Produced (t)	B Emission Factor (kg halocarbon lost per tonne halocarbon produced)	C Halocarbon Emitted (kg)	D Halocarbon Emitted (Gg)
			$C = (A \times B)$	$D = C/10^6$





# INDUSTRIAL PROCESSES

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE - TIER 1a AND TIER 1b - SUMMARY OF HALOCARBONS EMISSIONS</b>		
<b>WORKSHEET</b>	2-15		
<b>SHEET</b>	3 OF 13		
<b>HALOCARBON NAME</b>			
<b>STEP 3</b>			
J Potential Bulk Halocarbon Emissions (t)	K Potential Product Halocarbon Emissions (t)	L Total Potential Halocarbon Emission (t)	M Total Potential Halocarbon Emissions (Gg)
J= E from Step 1	K= I from Step 2	L = J + K	M = M/10 <sup>3</sup>

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>		
<b>REFRIGERATION TYPE</b>			
<b>HALOCARBON NAME</b>			
<b>WORKSHEET</b>	2-15		
<b>SHEET</b>	4 OF 13 REFRIGERATION ASSEMBLY - TIER 2 - HFCs AND PFCs EMISSIONS		
<b>STEP 4</b>			
A Amount of HFC/PFC Charged into New Systems in Year t (E <sub>charged</sub> (t)) (t)	B Assembly Losses (k) (%)	C Halocarbon Emitted (t)	D Halocarbon Emitted (Gg)
		C= (A x B)	D = C/10 <sup>3</sup>



<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>		
<b>REFRIGERATION TYPE</b>			
<b>HALOCARBON NAME</b>			
<b>WORKSHEET</b>	2-15		
<b>SHEET</b>	5 OF 13 REFRIGERATION OPERATION - TIER 2 - HFCs AND PFCs EMISSIONS		
<b>STEP 5</b>			
<b>E</b> Amount of HFC/PFC Stocked in Existing Systems in Year t ( $E_{\text{stock}(t)}$ ) (t)	<b>F</b> Annual Leakage Rate (x)  (%)	<b>G</b> Halocarbon Emitted  (t)	<b>H</b> Halocarbon Emitted  (Gg)
		$G = E \times F/100$	$H = G/10^3$

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>				
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>				
<b>REFRIGERATION TYPE</b>					
<b>HALOCARBON NAME</b>					
<b>WORKSHEET</b>	2-15				
<b>SHEET</b>	6 OF 13 REFRIGERATION DISPOSAL - TIER 2 - HFCs AND PFCs EMISSIONS				
<b>STEP 6</b>					
<b>I</b> Amount of HFC/PFC Charged into New Systems in Year t-n ( $E_{\text{charge}(t-n)}$ )  (t)	<b>J</b> Average Equipment Lifetime (n)  (years)	<b>K</b> Amount of HFC/PFC in Systems at Time of Disposal in Per Cent of Original Charge (y)  (%)	<b>L</b> Amount of HFC/PFC Recovered in Per Cent of Actual Charge (z)  (%)	<b>M</b> Halocarbon Emitted  (t)	<b>N</b> Halocarbon Emitted  (Gg)
				$M = I \times [K/100] \times [(100 - L)/100]$	$N = M/10^3$

# INDUSTRIAL PROCESSES

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>		
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>		
<b>REFRIGERATION TYPE</b>			
<b>HALOCARBON NAME</b>			
<b>WORKSHEET</b>	2-15		
<b>SHEET</b>	7 OF 13 REFRIGERATION SUMMARY - TIER 2 - HFCs AND PFCs EMISSIONS		
<b>STEP 7</b>			
O Assembly  (Gg)	P Operation  (Gg)	Q Disposal  (Gg)	R Total Halocarbon Emissions (Gg)
O = D (from Step 4)	P = H (from Step 5)	Q = N (from Step 6)	R =(O+P+Q)

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>					
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>					
<b>WORKSHEET</b>	2-15					
<b>SHEET</b>	8 OF 13 FOAM PRODUCTS - TIER 2 - HFCs AND PFCs EMISSIONS					
<b>STEP 8</b>						
Foam Type	A Quantity of HFC/PFC Used (t)	B Quantity of HFC/PFC in Use (t)	C Fraction Loss during Production (%/100)	D Fraction Loss during Use (%/100)	E HFC/PFC Emitted (t)	F HFC/PFC Emitted (Gg)
					E = (A x C) + (B x D)	F = E/10 <sup>3</sup>
Open		NA		NA		
Closed						
NA= Not Applicable					<b>Total (Gg):</b>	

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>				
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>				
<b>WORKSHEET</b>	2-15				
<b>SHEET</b>	9 OF 13 FIRE EXTINGUISHERS - TIER 2 - HFCs, PFCs AND SF <sub>6</sub> EMISSIONS				
<b>STEP 9</b>					
Extinguisher Type	A Total Quantity of HFC/PFC/SF <sub>6</sub> Used in New Extinguishers (t)	B Fractional Loss Factor (%/100)	C HFC/PFC/SF <sub>6</sub> Emitted (t)	D HFC/PFC/SF <sub>6</sub> Emitted (Gg)	
			C = (A x B)	D = C/10 <sup>3</sup>	
Portable					
Fixed					
				<b>Total (Gg):</b>	



MODULE		INDUSTRIAL PROCESSES		
SUBMODULE		CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE		
WORKSHEET		2-15		
SHEET		10 OF 13 - TIER 2 - AEROSOLS - HFCs AND PFCs EMISSIONS		
STEP 10				
A	B	C	D	E
Use of HFCs/PFCs for Aerosols in Inventory Year (t)	Use of HFCs/ PFCs for Aerosols in Prior Year (t)	Loss of Current Year's Use	Emission of HFCs/PFCs from Aerosols (t)	Emission of HFCs/PFCs from Aerosols (Gg)
			$D = (A \times C) + B (1 - C)$	$E = D/10^3$

MODULE		INDUSTRIAL PROCESSES		
SUBMODULE		CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE		
WORKSHEET		2-15		
SHEET		11 OF 13 SOLVENTS - TIER 2 - HFCs AND PFCs EMISSIONS		
STEP 11				
A	B	C	D	E
Use of HFCs/PFCs for Solvents in Inventory Year (t)	Use of HFCs/ PFCs for Solvents in Prior Year (t)	Loss of Current Year's Use	Emission of HFCs/PFCs from Solvents (t)	Emission of HFCs/PFCs from Solvents (Gg)
			$D = (A \times C) + B (1 - C)$	$E = D/10^3$

MODULE		INDUSTRIAL PROCESSES		
SUBMODULE		CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE		
WORKSHEET		2-15		
SHEET		12 OF 13 OTHER APPLICATIONS - TIER 2 - HFCs AND PFCs EMISSIONS		
STEP 12				
A	B	C	D	E
Use of HFCs/PFCs for Other Applications in Inventory Year (t)	Use of HFCs/ PFCs for Other Applications in Prior Year (t)	Loss of Current Year's Use	Emission of HFCs/PFCs from Other Applications (t)	Emission of HFCs/PFCs from Other Applications (Gg)
			$D = (A \times C) + B (1 - C)$	$E = D/10^3$

# INDUSTRIAL PROCESSES

<b>MODULE</b>	<b>INDUSTRIAL PROCESSES</b>				
<b>SUBMODULE</b>	<b>CONSUMPTION OF HALOCARBONS AND SULPHUR HEXAFLUORIDE</b>				
<b>WORKSHEET</b>	<b>2-15</b>				
<b>SHEET</b>	<b>13 OF 13 SF<sub>6</sub> EMISSIONS</b>				
<b>STEP 13</b>					
<b>A</b> Quantity of SF <sub>6</sub> in Use in Inventory Year  (t)	<b>B</b> Loss Factor for SF <sub>6</sub> in Use  (%/100)	<b>C</b> Quantity of SF <sub>6</sub> in Use 30 Years Prior to the Inventory Year  (t)	<b>D</b> Fraction Remaining in SF <sub>6</sub> Equipment at Time of Disposal  (%/100)	<b>E</b> SF <sub>6</sub> Emitted  (t)	<b>F</b> SF <sub>6</sub> Emitted  (Gg)
				$E = (A \times B) + (C \times D)$	$F = E/10^3$